



PART NUMBER
PFR63-410

DESCRIPTION
REAR BEAM MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane Bushes 1 x PTFE/Silicone Grease
2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*



Fitting Instructions:

1. Lower the rear beam using a trolley jack or transmission stand and remove the original rubber bushes including any outer shells.

2. Clean any dirt or corrosion from the bore of the beam and remove any sharp edges with a rounded file.

3. Push the polyurethane bush into the rear beam from the inside with the large flange of the bush fitting up against the straight face of the tube with the other end of the bush protruding the diagonal rolled face as shown in Fig 1.

4. Apply some of the supplied PTFE/Silicone grease to the bore and end faces of the bush.

5. Insert the stainless steel sleeve into the bore of the bush until flush.

6. Re-fit the rear beam to the vehicle and tension all hardware to the manufacturer's recommended torque settings.

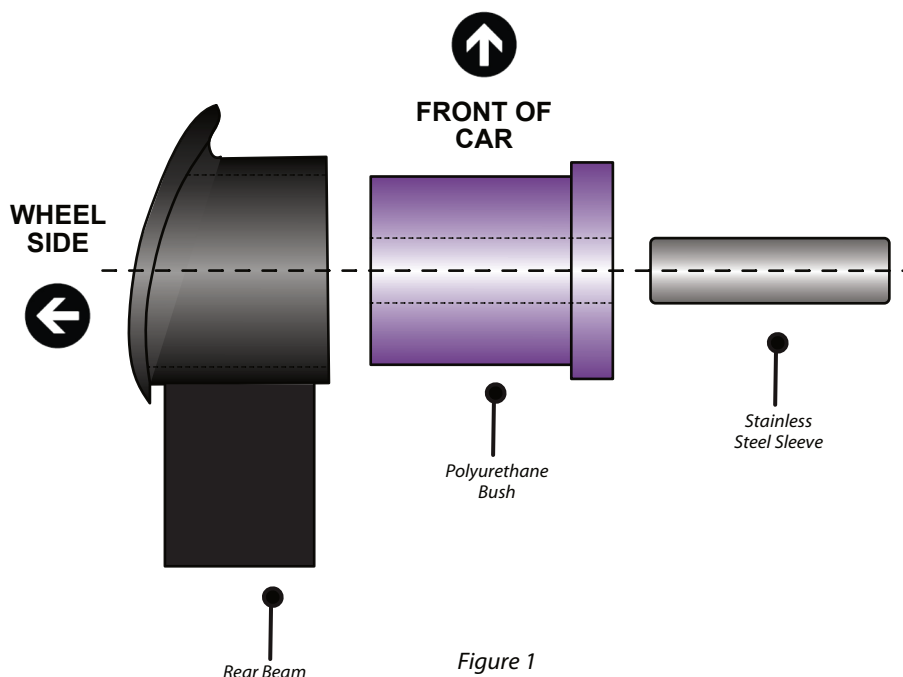


Figure 1